

YellowStone

Environmental Solutions Ltd.

01747 858 561

www.yellowstonesolutions.co.uk

WASTE TREATMENT SOLUTIONS

ODOUR MANAGEMENT PLAN (YESP12)

Location	20 Wincombe Business Park, Shaftesbury, SP79QJ
Permit No	ERP/ZP3233FP
Issue Date	January 2021
Version	Version 2

Approved By	Name	Signature	Date
Managing Director	[REDACTED]		
Environment Agency (EA)	[REDACTED]		
DC Planning Authority	[REDACTED]		

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1 – Introduction

1.1 - General Information

1. Yellowstone Environmental Solutions Limited (hereby referred to as ‘the company’), including all its officials and staff, accepts its responsibility when handling Hazardous and Non-Hazardous substances, and will take all reasonable measures to minimise the release of unpleasant odour to the environment which may be deemed as a Reasonable Cause for Annoyance (RCA).
2. This Odour Management Plan (OMP) has been developed to assess the key stages of Treatment & Transfer of Hazardous and Non-Hazardous substances, so that specific steps and processes are undertaken to abate and/or negate the omission of unpleasant odours.
3. The OMP is a working document, which shall be regularly reviewed to ensure that agreed actions are being completed, as well as being updated to include changes to the infrastructure and/or working practices that will further improve the operation of the Yellowstone facility.
4. The company is committed to running an efficient facility that provides a valuable service to the environment and that minimises any potential adverse effect on the community in which operates.
5. The OMP and any updates are available to any party upon request. Request should be made directly to the Yellowstone General Manager.
6. This OMP is a live document enforceable under planning permission 2/2008/0763.
7. The OMP (YESP12) operates alongside and is embedded in the Yellowstone Control Procedures established by the Quality, Environmental and Occupational Health and Safety Management Systems.
8. This document is also supported by Reference Materials:
 - a. Yellowstone Environmental Solutions Ltd Operational Control Procedures dated APR 2020.
 - b. Potential Gaseous Emissions, includes Emissions Monitoring Survey - Protea Ltd - February 2010.
 - c. Yellowstone Planned Preventative Maintenance schedule.
 - d. OdourMaster System – Operating Procedures.
9. The document has been prepared with reference to the Environment Agency guidance H4 Odour Management. It sets out the appropriate measures necessary to prevent odour pollution and minimise any odour should it be released.

1.2 - OMP Objectives

1. The key aims of the OMP are as follows:
 - a. Act as a communication document, so that all parties can clearly see the agreed OMP procedures in place.
 - b. Reduce, and ideally prevent, incidents of odour deemed as an RCA.
 - c. Limit the handling of substances that may cause unpleasant odours.
 - d. Help facilitate the process of continually finding ways of improvement, through better working practices, clearer forms of communication, and the use of new technologies.
 - e. Improve the response to reported incidents of unpleasant odours.
 - f. Improve public awareness of the measures implemented at the facility.

1.3 - Responsibility

1. The Managing Director will be responsible for ensuring odour is sufficiently controlled on site, for identifying where there may be a heightened risk of odour occurring and for maintaining awareness of any odour generated.
2. The actions contained within the OMP will be principally conducted by:

Name	Position
[REDACTED]	Managing Director
[REDACTED]	General Manager
[REDACTED]	WAMITAB TCM

1.4 - Staff Training

1. Staff awareness of the production and abatement of odours releases is vital. All staff have a responsibility to work to the correct procedures and where appropriate make pro-active suggestions to limit possible odour issues.
2. The OMP is made available for all staff at the Health & Safety information board located within the site laboratory.
3. The following training will be conducted for all new employees during induction and periodically thereafter for all staff:
 - a. Introduction to the OMP.
 - b. Responsibilities and operational requirements.
 - c. Operation of the OdourMaster System.
 - d. Odour reporting procedures.
 - e. Odour investigation procedures.

4. Staff will confirm they fully understand the OMP by completing the acknowledgment table at Annex D.

2 - Document Review and Update

1. This OMP is a working document and will be reviewed:
 - a. Annually as a minimum with Yellowstone Senior Management with minutes of the review being sent to the EA and planning authority for approval. The review must consider the following:
 - i. Assess progress made on any identified improvements.
 - ii. Review of any odour complaints and identified improvements being taken to resolve the source.
 - iii. Consideration and agreement on further operational improvements with an appropriate time line for implementation.
 - b. As other events occur, such as:
 - i. Visits by regulatory organisations or after direction from the EA.
 - ii. The introduction of new plant/equipment.
 - iii. An amendment to the business model or operating procedures.
 - iv. After an investigation requiring amendment.

3 - Odour action plans/contingencies

3.1 - Local Area Residents

1. Local residents and business situated within or adjacent to Wincombe Business Park must be informed of the OMP and those actions taken by Yellowstone to avoid and abate odour release.
2. Regular liaison meetings, distribution of company update letters or public visits to site, if requested, by interested parties are to be conducted. Discussions should include the following:
 - a. Odour complaints and reporting procedures.
 - b. Odour prevention procedures on site.
 - c. Improvements to Yellowstone Operating Procedures and OMP.

3.2 - Odour reports and complaints

1. Odour Complaints can be reported directly to the Environment Agency, via the Odour “HOT LINE” (Tel: 07813337818), directly to the Yellowstone Office (01747 858561) or via email (info@yellowstonesolutions.co.uk) should any odours that are an RCA be detected.
2. Calls made to the Odour Hotline will be answered and dealt with by the General Manager.
3. Calls made to the office between 0800 – 1700 Hrs daily will be answered by a member of staff; calls will then be transferred to the Managing Director or General Manager.
4. Calls made out of hours to the office between 1700 – 0800 Hrs will be transferred to the Managing Director.
5. Complaints sent via email will be dealt with in normal working hours between 0800 – 1700 Hrs, however, every effort will be made to address any emails outside these times.
6. A thorough investigation will be initiated by the Managing Director or General Manager referencing the OMP. The Odour Investigation Report at Annex A should be completed in full and sent to the EA via email within 4 hours of the odour complaint being raised whether directly to Yellowstone or through the EA.
7. The Managing Director or General Manager, subject to availability, will visit the complainant where necessary to discuss in further detail the odour detected and the findings of the investigation.

3.3 - Site Plans

1. Plans showing the location of the facility and an overview of the external and internal areas, including the locations of the OdourMaster System is attached at Annex B.
2. The Environmental Risk Assessment provides a list of the nearest receptors, including distance and direction from the site boundary. It also includes a plan showing the receptors in relation to the site boundary.

4 – Primary Odour Control Measures

4.1 Source Materials

1. The site can receive a wide range of wastes. A full inventory is provided in Table 1 which forms part of the EMS. The site can receive approximately 190 different waste codes, although they can be grouped as follows:
 - Oil Wastes.
 - Hazardous Sludges/Soils.
 - Non-Hazardous sludges/Soils.
 - Other chemicals.
 - Paints, emulsions and varnishes.
 - Packaging.
 - Waste Electrical Items.
 - Other (metal, wood, plastics).
2. Table 1 provides the full list of wastes and identifies whether the wastes it to be treated and/or transferred, as well as maximum storage volumes.
3. Packaging wastes, WEEE and other general wastes are low risk of generating odour. This Odour Management Plan has been updated to support an application to vary the permit. The variation includes additional waste codes and changes to the activities. However, the overall operations will not change due to the variation. The waste codes being added are similar to those currently received but will enable the operator to receive the wastes from a different source.
4. The site has prescribed pre-acceptance and on-site acceptance procedures. This enables the operator to confirm that sufficient capacity exists to receive waste. The operator also maintains a daily stock inventory. This includes checking how long wastes have been stored on site. As part of the inventory checks, the site infrastructure and containers are all checked daily. The objective is to ensure that there are no spillages that could lead to fugitive odour emissions.
5. The pre-acceptance, on-site acceptance checks, daily checks, storage checks are all designed to minimise the environmental risks by identifying potential odour issues before they arise.

4.2 Releases

- The operator has carried out a risk assessment and identified the operations that may give rise to short term odour emissions. These include:

Planned Emissions

- Opening hatches to sample waste.
- Transferring waste from tankers, containers into treatment system.
- Water Treatment.

Unplanned Emissions

- Spillages.
- Breakdown of equipment.
- Staff error with opening hatches, valves.

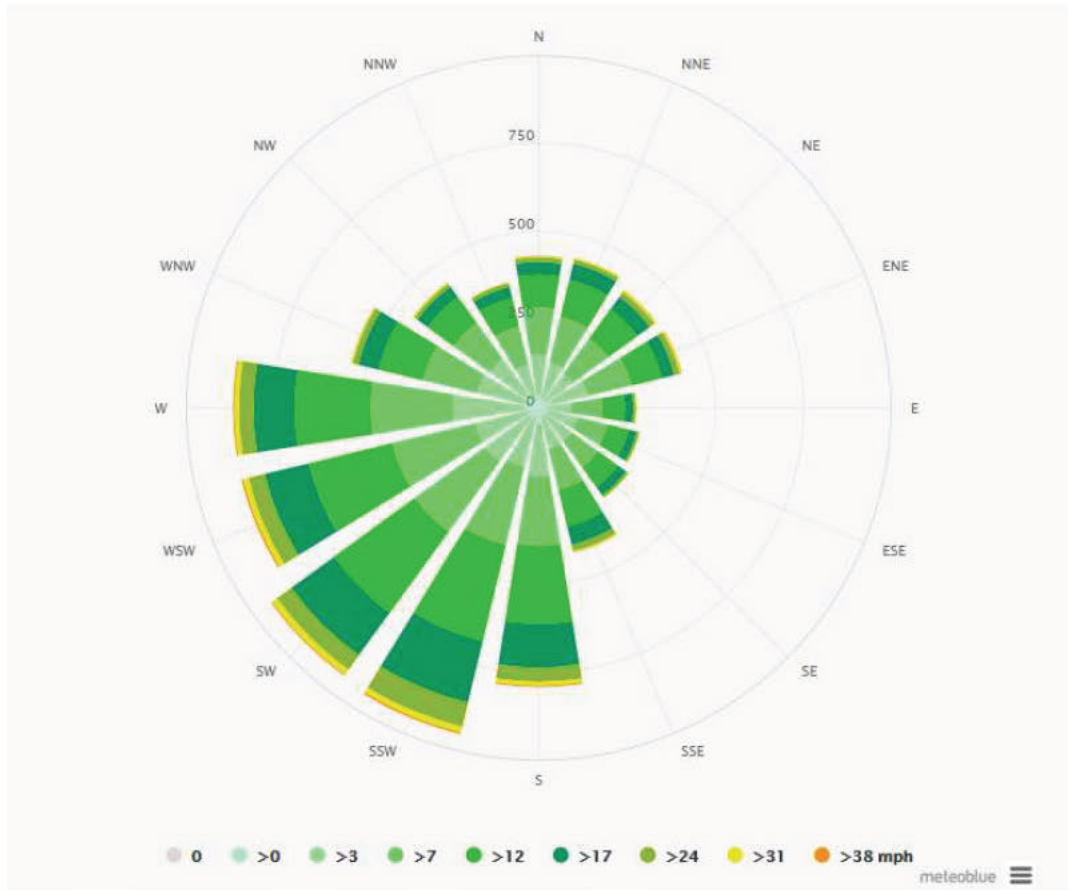
4.3 Impacts

- The impact associated with odour will be based on the pollutant linkage with a source, pathway and receptor. The Environmental Risk Assessment identifies all the nearest sensitive receptors. For odour, the following receptors are relevant:

Receptor	Sensitivity	Direction from installation boundary	Minimum distance from installation boundary (m)
Domestic Dwellings			
Residential Properties (Tollgate Park)	High	South West	70m
Residential Property (New Development)	High	West	260
Industrial Premises			
Wincombe Industrial Estate	Medium-High	All around	Surrounding
Public Rights of Way			
Footpath	Transient	South and East	10
Highway or Minor Road			
Estate Road	Low	South and East	<5
A350	Low	SW	240

2. Users of Public Rights of Way are transient receptors.
3. To understand how prevailing weather may affect odour dispersion and impact, a wind rose has been obtained.

Figure 1 – Wind Rose for Shaftesbury



4. The predominant wind in this locality is from the South West. Whilst the wind direction can be useful to the operator when reviewing complaints, this data is not used to determine when to activate odour control. The operator activates the Odour Control system during the operational working day, regardless of the wind direction.

5 – OdourMaster System

5.1 – System Overview

1. The OdourMaster System (Wall Fan Unit) in conjunction with the Organic Atom Neutraliser, which is non-toxic, breaks down and neutralises odour molecules, whilst containing it within the site boundary.
2. The OdourMaster System is to be fully Operational immediately after staff arrive on site for their normal daily duties, generally this will be between 0600 – 1800 Hrs daily.

5.2 – Operational Procedures

1. The OdourMaster Daily Operational Record is to be populated by the TCM or Site Supervisor utilising the Google Sheet stored on the YES drive and is attached at Annex D.
2. Operating the OdourMaster System must be conducted in accordance with Operational Control Procedure YERSP14 and the User Handbook.

5.3 – Training

1. All staff will receive training in the activation of the odour control unit, undertaking daily checks, reporting any defects and reporting odour issues.

6 – Incidents and Emergencies

1. The EMS includes procedures for managing incidents and emergencies. Incidents could include spillages, non-compliant waste being received that has the potential to generate odour, staff shortages, poor storage.
2. The Operator has procedures in place to prevent these occurrences with control measures to implement should the event occur. Senior management are based at the site and can oversee any issues that arise.
3. The preventative measures include:
 - Pre-acceptance checks.
 - On-site acceptance checks.
 - Checks during sampling and unloading.
 - Checks of site infrastructure include storage tanks and containers.
 - Staff training.
 - Site management (chemist and TCM to oversee deliveries).
 - Stock Inventory.

- Clear route for all waste being accepted to prevent storage.

4. The control measures include:

- Staff trained to report issues.
- Spillage procedure in place.
- On-site water treatment processes.
- Use of tankers to manage spillages.
- Stock of empty IBCs and drums to replace any damaged containers.
- Use of Odour Control System.

5. For an emergency which could generate significant odour release through uncontrolled leaks for example, the emergency services would be contacted. The operator would also contact the residents and businesses to notify them of the incident and provide advice about remaining indoors with windows closed.

6. All incidents and emergencies would be investigated, with findings reports to the Environment Agency and local residents, together with corrective action required.

7 - Odour Release Risk Assessment

1. Odour Risk Assessment is a fluid document which must be reviewed and amended due to any changes to the Operating Procedures, Infrastructure, technology or Environmental Regulations.

Yellowstone Environmental Solutions Ltd – Odour Release Risk Assessment

No.	Source of Odour	Receptor	Likelihood	Control Measures	Actions to be taken if an odour present may be a Reasonable Cause for Annoyance (RCA).	Who is responsible for taking action
1	Hazardous and non-hazardous waste.	Local residents and businesses.	Medium.	<p>The OdourMaster System is to be fully Operational immediately after staff arrive on site for their normal daily duties.</p> <p>Pre-acceptance analysis includes odour assessment. If substances fail to meet the required criteria then the company will make recommendations to the customer of other waste disposal options and suppliers.</p> <p>If wastes that have been accepted on site (see 2. Waste Acceptance) become unacceptably odorous upon processing and/or after storage then additional chemical treatment such as Bleaching (if deemed appropriate by the Technically Competent Manager (TCM)/General Manager/Yard Supervisor will be administered in a manner that does not result in emissions.</p> <p>If the odour is still unacceptable then the waste will be transferred to another more suitable site for treatment.</p>	<p>The OdourMaster System should be set to the maximum flow and concentration rate until the odour is abated.</p> <p>Treatment or removal of waste from site.</p>	TCM. General Manager. Yard Supervisor.

Yellowstone Environmental Solutions Ltd – Odour Release Risk Assessment

No.	Source of Odour	Receptor	Likelihood	Control Measures	Actions to be taken if an odour present may be a Reasonable Cause for Annoyance (RCA)	Who is responsible for taking action
2	Waste acceptance.	Local residents and businesses.	Medium.	<p>The OdourMaster System is to be fully Operational immediately after staff arrive on site for their normal daily duties.</p> <p>When a bulk waste is sampled for acceptance, if the substance is found to be very odorous then, if deemed appropriate by the TCM/General Manager/Yard Supervisor, Bleach Additive will be decanted into the tanker.</p> <p>The OdourMaster Tanker Attachment must be secured in place adjacent to the pump vent during transfer when the Hydropack/Auxiliary engine is in use.</p> <p>If the waste is a regular consignment then Bleach Additive will be introduced at the point of collection by the driver.</p> <p>If after this process the odour is still deemed to be unacceptable then this load will be reported to the General Manager and arrangements will be made for the waste to be taken to another more suitable site for treatment or disposal.</p>	<p>The OdourMaster System should be set to the maximum flow and concentration rate until the odour is abated.</p> <p>Treatment or removal of waste from site.</p>	TCM. General Manager. Yard Supervisor.

Yellowstone Environmental Solutions Ltd – Odour Release Risk Assessment

No.	Source of Odour	Receptor	Likelihood	Control Measures	Actions to be taken if an odour present may be a Reasonable Cause for Annoyance (RCA)	Who is responsible for taking action
3	Transfer of waste from drums, Intermediate Bulk Containers (IBCs) and other approved containers to road tankers, large containers or storage tanks.	Local residents and businesses.	Medium.	<p>The OdourMaster System is to be fully Operational immediately after staff arrive on site for their normal daily duties.</p> <p>This activity will be conducted when authorised by the General Manager/Yard Supervisor taking account of any potential odour generation and/or odour release that could be a Reasonable Cause for Annoyance (RCFA).</p> <p>The use of Bleach Additive must be utilised for any waste where odour is present and if deemed appropriate by the TCM/General Manager/Yard Supervisor.</p> <p>The OdourMaster Tanker Attachment must be secured in place adjacent to the pump vent during transfer when the Hydropack/Auxiliary engine is in use.</p> <p>All containers must be securely sealed. Cut of IBCS must be wrapped with sufficient shrink wrap to create a seal, waste skips must be sealed with lids secured.</p>	<p>The OdourMaster System should be set to the maximum flow and concentration rate until the odour is abated.</p> <p>Cease transfer and recommence only when conditions meet the control measures.</p>	All Yard Staff.

Yellowstone Environmental Solutions Ltd –Odour Release Risk Assessment

No.	Source of Odour	Receptor	Likelihood	Control Measures	Actions to be taken if an odour present may be a Reasonable Cause for Annoyance (RCA)	Who is responsible for taking action
4	Tank Farm & waste stored within the site boundary.	Local residents and businesses.	Medium.	<p>The OdourMaster System is to be fully Operational immediately after staff arrive on site for their normal daily duties.</p> <p>Flow & concentration rate of the system must be adjusted and recorded on the OdourMaster Daily Operational Record sheet.</p> <p>The three systems on site must be operational during working hours. In exceptional circumstances when odour is present at the end of these normal working hours then the OdourMaster System is to remain operational during the silent hours.</p> <p>The OdourMaster Fans should be adjusted for direction and tilt dependent on the operational conditions and tasks being conducted during normal working hours.</p> <p>The OdourMaster Tanker Attachment must be secured in place adjacent to the pump vent during transfer when the Hydropack/Auxiliary engine is in use.</p> <p>A VOC/GasPro monitor is employed to check the presence of VOCs throughout site.</p>	<p>The OdourMaster System should be set to the maximum flow and concentration rate until the odour is abated.</p> <p>Treatment or removal of waste from site.</p> <p>Clean bunded area to remove any built-up contaminated rainwater.</p>	TCM. General Manager. Yard Supervisor.

Yellowstone Environmental Solutions Ltd – Odour Release Risk Assessment

No.	Source of Odour	Receptor	Likelihood	Control Measures	Actions to be taken if an odour present may be a Reasonable Cause for Annoyance (RCA)	Who is responsible for taking action
5	Processing of waste.	Local residents and businesses.	Medium.	<p>The OdourMaster System is to be fully Operational immediately after staff arrive on site for their normal daily duties.</p> <p>All processing on site of Oil, Water, Fuel or Packaged waste must be conducted strictly in accordance with the Yellowstone Control Procedures and OMP.</p> <p>The OdourMaster Tanker Attachment must be secured in place adjacent to the pump vent during transfer when the Hydropack/Auxiliary engine is in use.</p> <p>Bleaching Additives are to be used for all wastes that may generate and odour that may be an RCA.</p> <p>Any processing of wastes that creates an odour that is uncontrolled by the OdourMaster System or Bleaching Techniques and therefore could be an RCA is to cease.</p>	<p>The OdourMaster System should be set to the maximum flow and concentration rate until the odour is abated.</p> <p>Cease treatment and recommence only when conditions meet the control measures.</p> <p>Treatment or removal of waste from site.</p>	All Yard Staff.

Yellowstone Environmental Solutions Ltd – Odour Release Risk Assessment

No.	Source of Odour	Receptor	Likelihood	Control Measures	Actions to be taken if an odour present may be a Reasonable Cause for Annoyance (RCA)	Who is responsible for taking action
6	Cleaning of road tankers and storage vessels, internally and externally.	Local residents and businesses.	Medium.	<p>The OdourMaster System is to be fully Operational immediately after staff arrive on site for their normal daily duties.</p> <p>Cleaning/washout of road tankers must be conducted by a Qualified Confined Space Operative in accordance with Risk assessment Yes CS.</p> <p>These operations involve minimal amounts of residual waste and the cleaning process involves treatment chemicals that reduce or eliminate odour.</p>	<p>The OdourMaster System should be set to the maximum flow and concentration rate until the odour is abated.</p> <p>Check for odour prior to cleaning. Use additives and treatment chemicals if required.</p>	All Site Staff Confined Space Operative.

Yellowstone Environmental Solutions Ltd – Odour Release Risk Assessment

No.	Source of Odour	Receptor	Likelihood	Control Measures	Actions to be taken if an odour present may be a Reasonable Cause for Annoyance (RCA)	Who is responsible for taking action
7	Equipment failure.	Local residents and businesses.	Low.	<p>The OdourMaster System is to be fully Operational immediately after staff arrive on site for their normal daily duties.</p> <p>Yellowstone use authorised engineers for all equipment's as part of the Pre-Planned and Preventative maintenance.</p> <p>Any odour created due to equipment failure is to be controlled using Bleaching Techniques.</p> <p>Reports must be documented on the Daily Site Report and communicated to the General Manager.</p>	<p>The OdourMaster System should be set to the maximum flow and concentration rate until the odour is abated.</p> <p>Equipment will be shut down and made safe.</p>	All Site Staff.

Yellowstone Environmental Solutions Ltd – Odour Release Risk Assessment

No.	Source of Odour	Receptor	Likelihood	Control Measures	Actions to be taken if an odour present may be a Reasonable Cause for Annoyance (RCA)	Who is responsible for taking action
8	Road Tanker Venting and loading and unloading procedures.	Local residents and businesses.	Medium.	<p>The OdourMaster System is to be fully Operational immediately after staff arrive on site for their normal daily duties.</p> <p>Venting of the road tanker when using gravity discharge methods is an unavoidable occurrence when conducting unloading procedures. Tankers typically are vented for a very short time.</p> <p>Access hatches on General Purpose Tankers may be required to remain partially open/open during loading and unloading. This time period is to be kept to a minimum. Bleach additive is to be used for odorous wastes.</p> <p>During Vac Tanker loading/unloading procedures the OdourMaster Tanker Attachment must be secured in place adjacent to the pump vent when the Hydropack/Auxiliary engine is in use.</p> <p>For high odour loads unloading should be conducted directly to a storage tank with Bleach Additive applied via the reception filters.</p> <p>Loads may only be received and unloaded in to Reception Pit1/2 after odour analysis has taken place and Bleach Additive applied directly to the load/reception pit to be used.</p>	<p>The OdourMaster System should be set to the maximum flow and concentration rate until the odour is abated.</p> <p>Ensure Bleach Additive is used for all waste streams.</p> <p>Treatment or removal of waste from site.</p>	All Site Staff.

Yellowstone Environmental Solutions Ltd – Odour Release Risk Assessment

No.	Source of Odour	Receptor	Likelihood	Control Measures	Actions to be taken if an odour present may be a Reasonable Cause for Annoyance (RCA)	Who is responsible for taking action
9	Water Treatment Process and tanks.	Local residents and businesses.	Medium.	<p>The OdourMaster System is to be fully Operational immediately after staff arrive on site for their normal daily duties.</p> <p>Filtering of the trade effluent is conducted prior to the effluent being processed and at final discharge to the Wessex Water sewer. 3mm filters are to be used as a minimum.</p> <p>Where possible tanks are sealed to prevent odour discharge.</p> <p>Chemical additives are applied to the effluent at various stages of the Water Treatment Process which assists in the reduction of odour.</p> <p>Bleach Additive is used during any periods of elevated odours and added to the Dissolved Air Filtration (DAF) unit and mixing tank on start-up should an odour that may be an RCA is detected.</p> <p>Regular maintenance and cleaning of the water tanks is conducted and recorded to ensure the build-up of any solids/sludge is minimised.</p>	<p>The OdourMaster System should be set to the maximum flow and concentration rate until the odour is abated.</p> <p>Cease Water Treatment process and clean (if applicable) removing any settled solids (if applicable).</p>	All Site Staff.

Yellowstone Environmental Solutions Ltd – Odour Release Risk Assessment

No.	Source of Odour	Receptor	Likelihood	Control Measures	Actions to be taken if an odour present may be a Reasonable Cause for Annoyance (RCA)	Who is responsible for taking action
10	Dig-out pit.	Local residents and businesses.	Medium.	<p>The OdourMaster System is to be fully Operational immediately after staff arrive on site for their normal daily duties.</p> <p>Road Tankers that require a wash out are positioned in the Dig Out Pit area. Venting of the tank is required as stated in RA CS – Conduct Confined Space Tank Wash out by certified Confined Space Operative (CSO) however odour release is minimal.</p> <p>Washings and any dig out solids are to be contained within the dig out pit in preparation for disposal. The dig out pit must be sealed with the steel lid and the H & S chain placed across the entrance.</p> <p>Dig Out washings and solids are to be transferred for processing and/or disposal.</p>	<p>The OdourMaster System should be set to the maximum flow and concentration rate until the odour is abated.</p> <p>Cease activities and place the cover over the pit. Use Bleach Additive to illuminate/reduce the odour.</p>	All Site Staff.

Yellowstone Environmental Solutions Ltd – Odour Release Risk Assessment

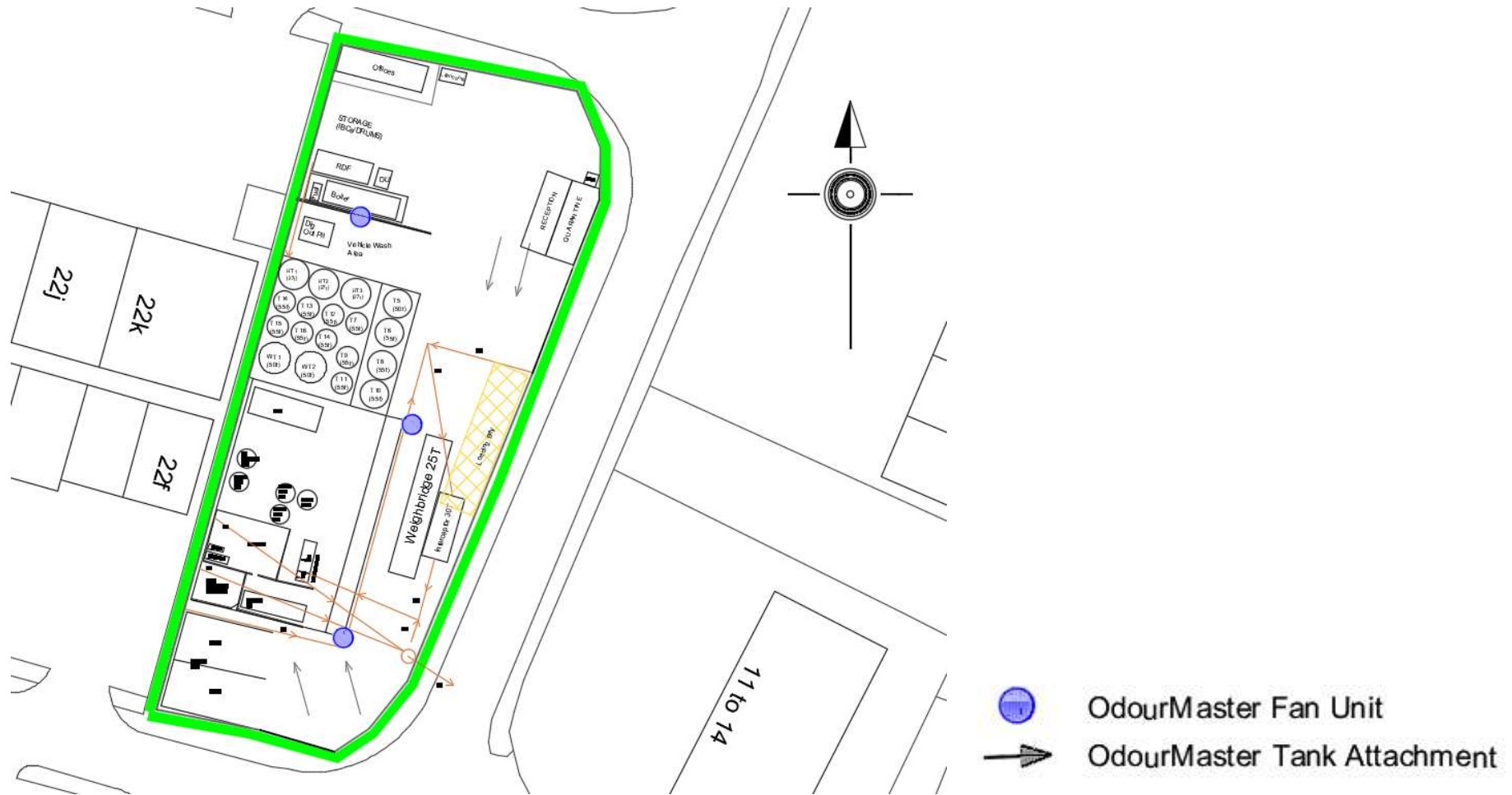
No.	Source of Odour	Receptor	Likelihood	Control Measures	Actions to be taken if an odour present may be a Reasonable Cause for Annoyance (RCA)	Who is responsible for taking action
11	Site and third-party staff.	Local residents and businesses.	Medium.	<p>Staff conduct OMP training as part of the Yellowstone Induction Process. A copy of the OMP is available at the H & S Information Board located within the site laboratory.</p> <p>Refresher training is conducted when necessary by the Site Manager or Yard Supervisor.</p> <p>Aspects of the OMP relevant to third party staff such as drivers will be communicated on site by the General Manager/TCM/Yard Supervisor.</p>	Increase awareness of odour management.	All Site Staff.

Annex A – Odour Management Investigation Report

Odour Management – Investigation Report XXX Dated XX XXX XX

Date of Complaint	Nature of Complaint	Reported to (YES)	References
Findings		Report/Additional Action/Control Measures	
		Additional Action/Control Measures Implemented	

Annex B - Site Plan (Full Layout Plan is provided on YES-WBP-LAY-01)



Annex C – OdourMaster System

The Cobra fan assisted rotary atomiser is an advanced spray droplet generator which uses an AC variable drive to power a high-speed induction motor. The droplet size is determined by the atomiser rotational speed. The speed can be adjusted to give the optimum droplet size for a wide range of applications such as odour control and dust suppression.

The Cobra fan assisted atomiser is very efficient in its use of product, as the droplet size is consistent across the spectrum. A high rotational speed is necessary to produce droplets which remain airborne. Droplet size can be as low as 35 microns but with the addition of Cobra neutralisers this can be further reduced. The flow through each atomiser is variable, between 0.2 – 3 litres per minute.

